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This specification covers the requirements for electrodeposition of a zinc-nickel alloy and the properties of the deposit.

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cognizant engineering organization. See 8.13 for thickness requirements specified by AMS-C-26074 Grade designations. 3.4.2 Adhesion shall meet the requirements of ASTM B 571 bend test 180 degree with 4T mandrel or, when acceptable to the cognizant engineering organization, 3.4.2.1. may be used to demonstrate acceptable adhesion.

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Notes: Section 3.3.2 outlines a high temperature bake requirement as follows: Except as specified herein, all parts, except nuts, shall be heated to 935 to 965F (502 to 518 C) after plating, rinsing, and drying and held at heat for 20 to 60 minutes.

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Heat up and cool down times should be minimized to prevent undesirable changes in the coating or substrate, e.g., oxidation or diffusional changes.

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